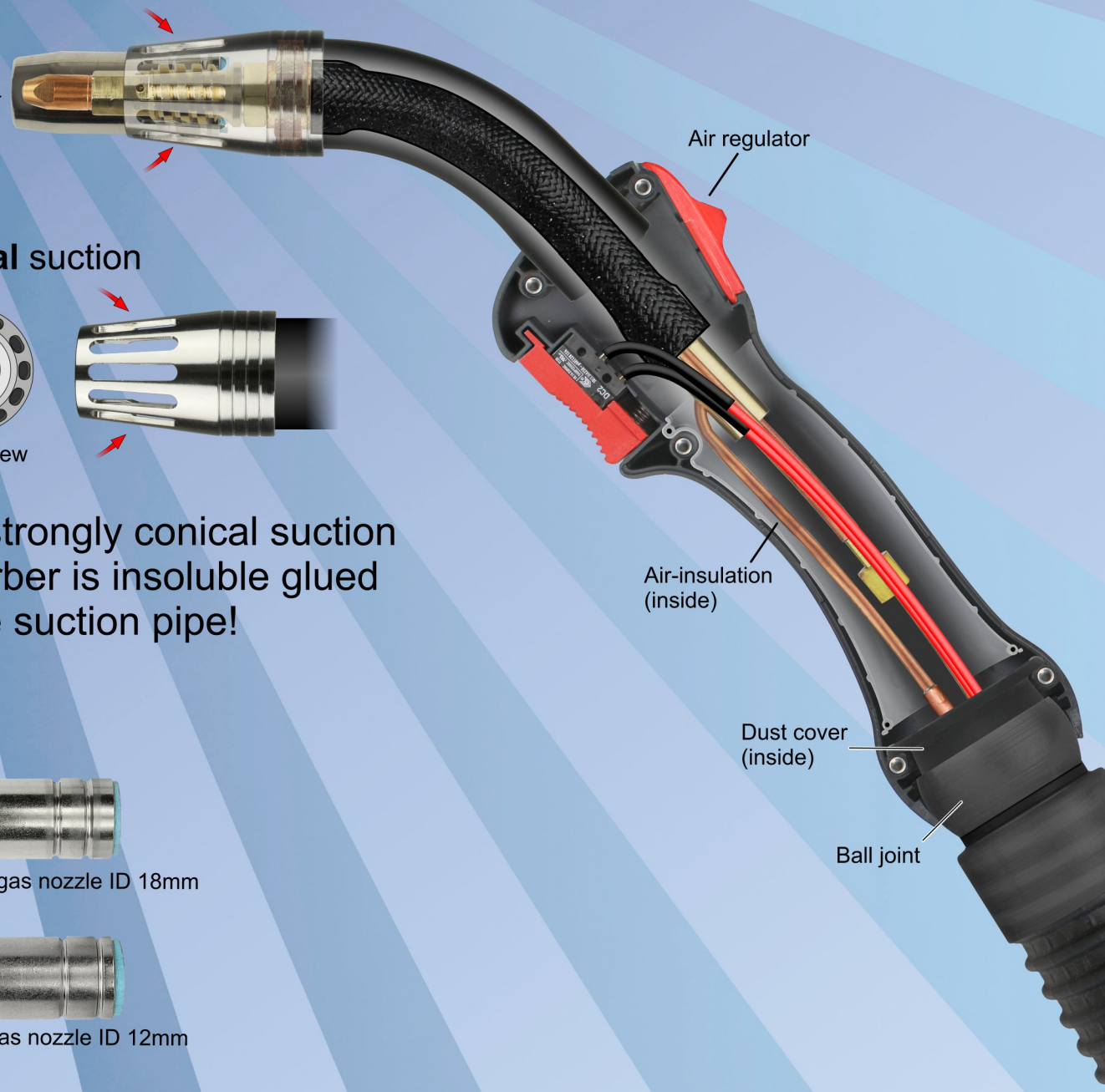
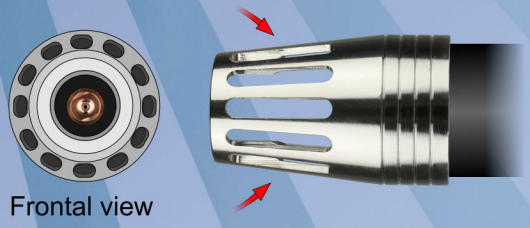
MHS RAUCH-330-K

water-cooled

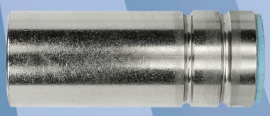


Lateral suction

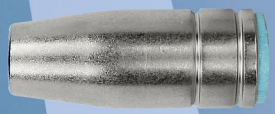


Frontal view

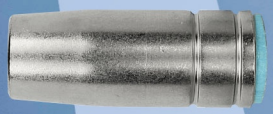
The strongly conical suction absorber is insoluble glued to the suction pipe!



Cylindric gas nozzle ID 18mm



Conical gas nozzle ID 12mm



Conical gas nozzle ID 15mm

Contact tip M8 x 30

Nozzle receptacle

Locking washer

Brass nut M10x1

330 Amp./100% duty cycle (CO_2)
290 Amp./100% duty cycle (mixed gas)

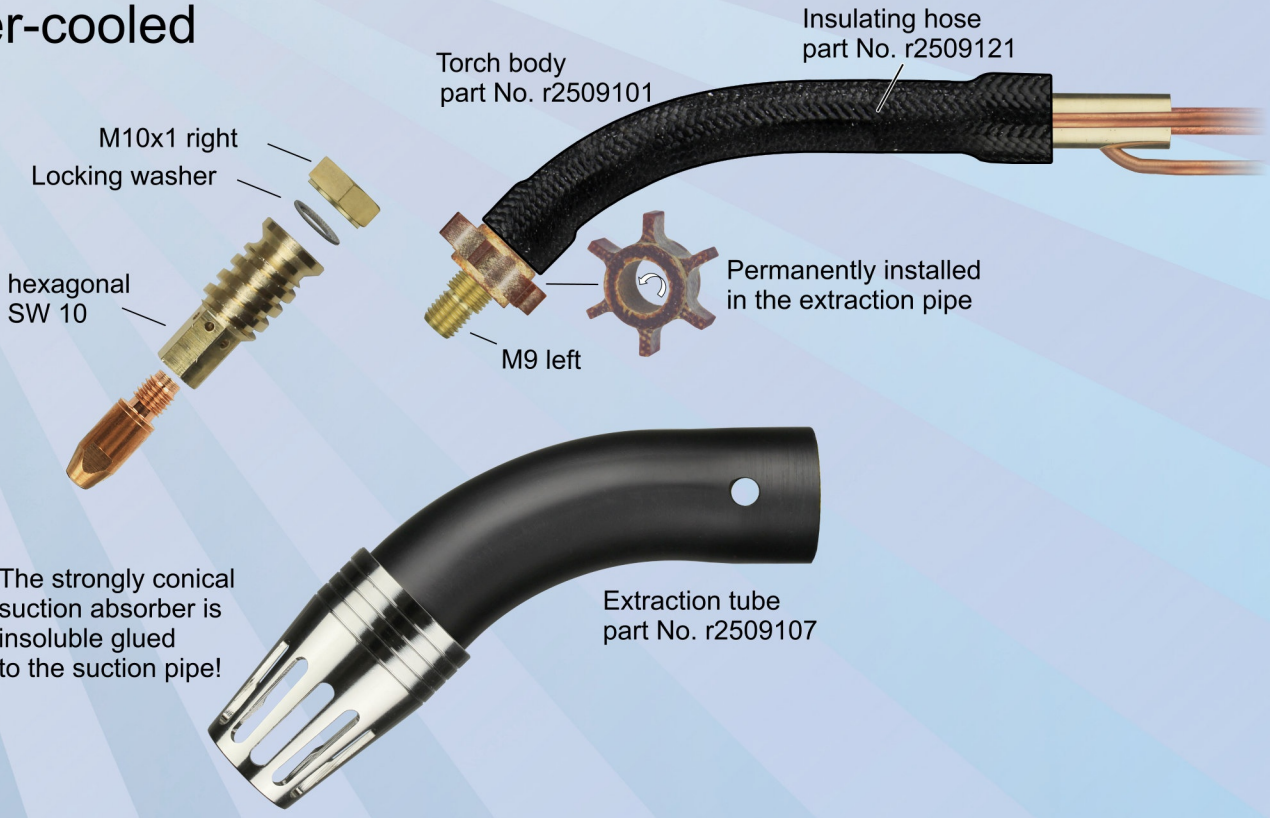
Spare parts like:

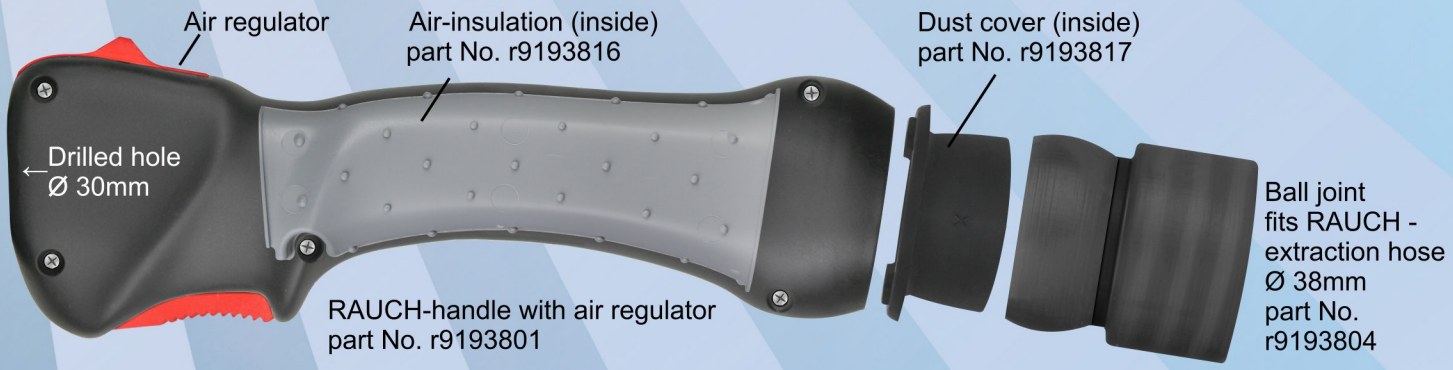
MHS RAUCH-250-K air-cooled

HSN 864K

MHS RAUCH-330-K

water-cooled





Contact tip M8 x 30
part No. 830 □ 401(CuCrZr)
□ **Please fill in wire diameter**

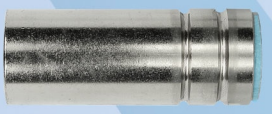
Nozzle receptacle
with acme thread
part No. ven98001

Locking washer
part No. ven91985

Brass nut M10x1
part No. ven91984

Conical gas nozzle ID 12mm
with acme thread
part No. ven93101

Conical gas nozzle ID 15mm
with acme thread
part No. ven93003

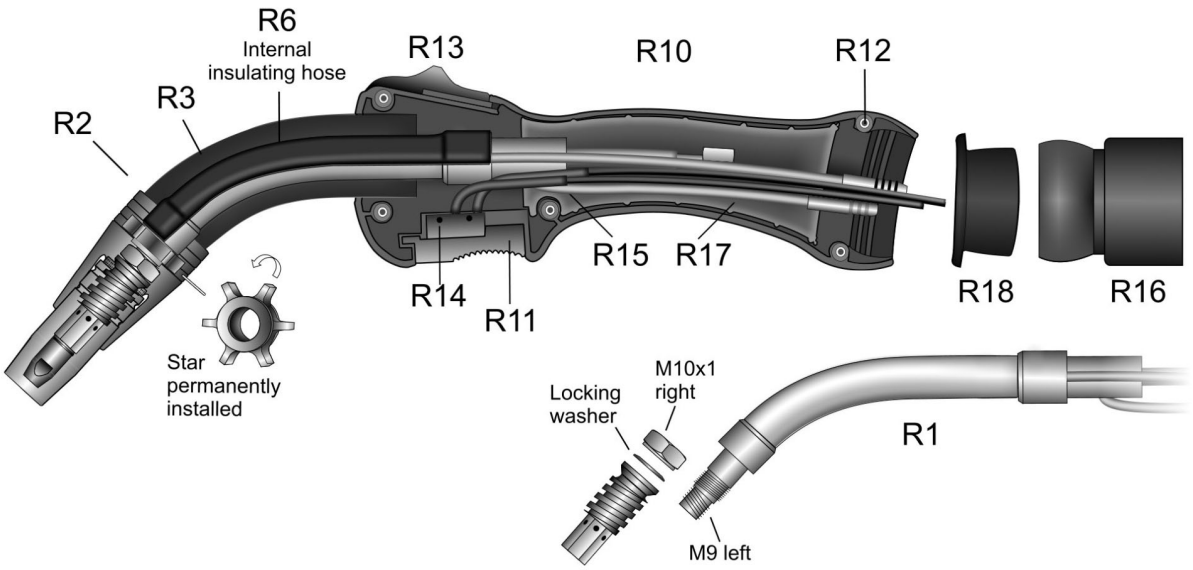


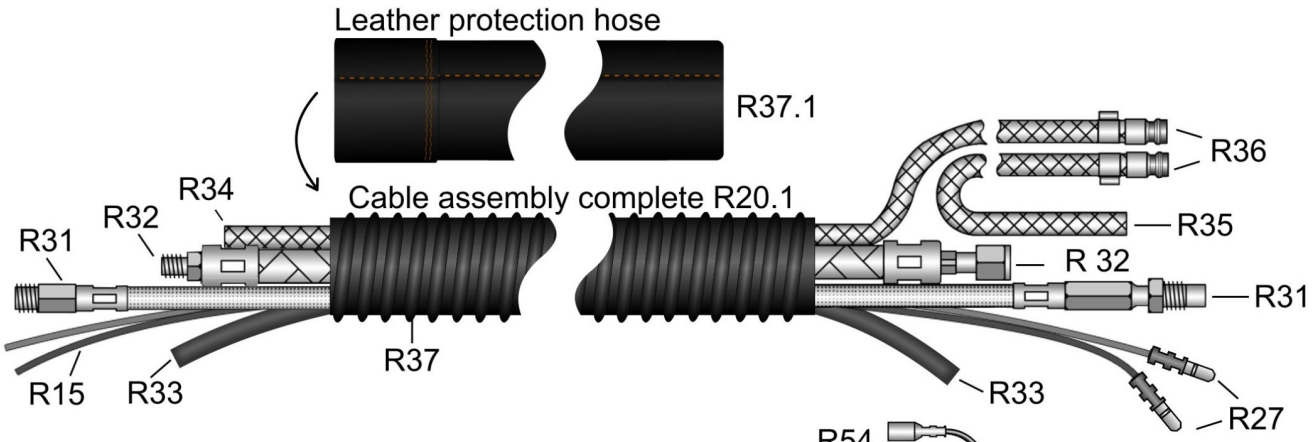
Cylindric gas nozzle ID 18mm
with acme thread
part No. ven93302

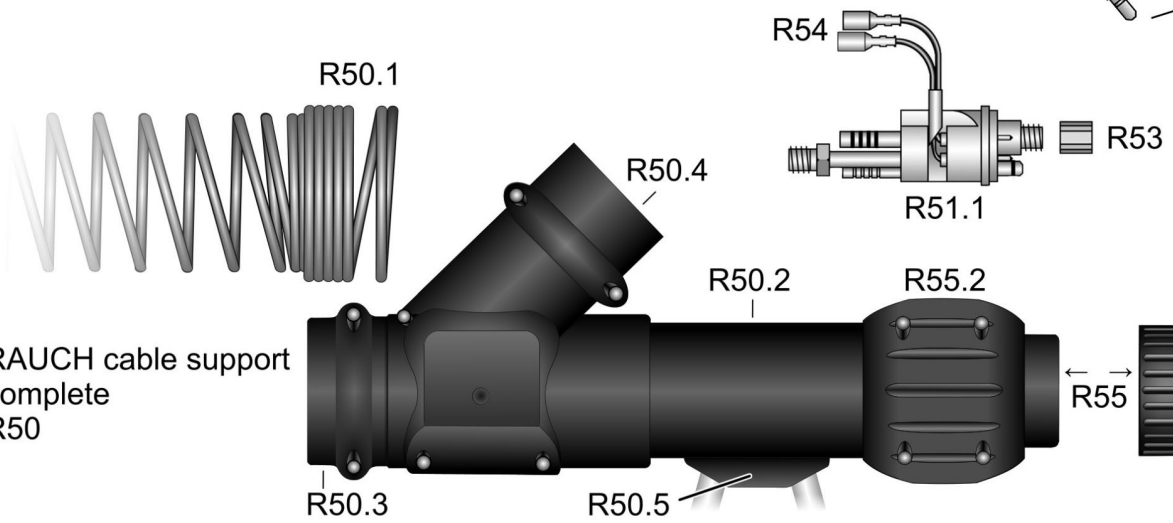
HSN 865K

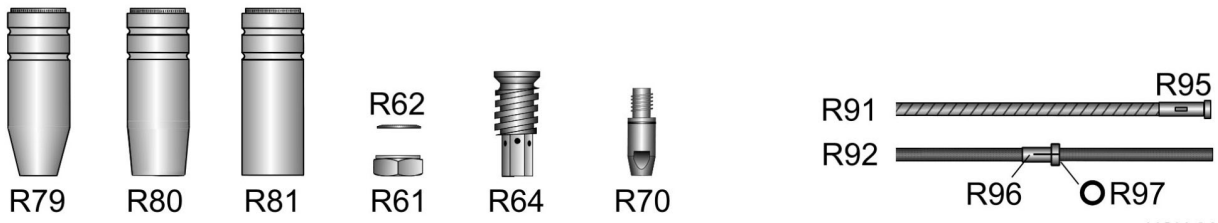
MHS RAUCH-330-K water-cooled

330 Ampere at 100% duty cycle (CO_2) - 290 Ampere at 100% duty cycle (mixed gas)









HSN 866K

MHS RAUCH-330-K

Welding-torch MIG-MAG water-cooled

330A at 100% duty cycle (CO2) - 290A at 100% duty cycle (mixed gas)

	Art.-No.	
		Spare parts as torch MHS RAUCH-250-K air-cooled
	r3301311	Torch MHS RAUCH-330-K / 3m EURO central adapter exhaust hose ID38mm
	r3301411	Torch MHS RAUCH-330-K / 4m EURO central adapter exhaust hose ID38mm
	r3301511	Torch MHS RAUCH-330-K / 5m EURO central adapter exhaust hose ID38mm
		For torches without EURO central-adaptor the following prices apply. Please note that for some special machine side connections surcharges may arise, which you will find in the appendix "A" custom made products.
	r3301301	Torch MHS RAUCH-330-K / 3m exhaust hose ID38mm
	r3301401	Torch MHS RAUCH-330-K / 4m exhaust hose ID38mm
	r3301501	Torch MHS RAUCH-330-K / 5m exhaust hose ID38mm
R1	r3309101	Torch body MHS RAUCH-330 with insulating hose and hexagon nut
R2	r2509107	Fume extraction tube K for torch body RAUCH-250/RAUCH-330
R3	r3309177	Fume extraction tube K with torch body, complete with all consumables (contact tip 1,2)
R6	r2509121	Section of silicone/glas insulating hose ID12,6-L125mm heat resistant up to 200°C Shorten to appropriate length if required
		RAUCH-handle complete with air-slider, switch and all sundries. Please order ball joint, dust cover and RAUCH air insulation separately.
R10	r9193801	RAUCH-handle black
R11	91912439	Push button red for Ratio handle also fits RAUCH handle
N.i.	91912441	Spring fits button Ratio grip handle and RAUCH grip handle
R12	91920703	M3 mounting socket fits Ratio/Industry/RAUCH handle and cable support
N.i.	91920702	Screw M3x11,5mm fits Ratio/Industry/RAUCH handle and cable support
R13	r9193802	RAUCH-air slider red
R14	91912538	RAUCH microswitch DC2 fits RAUCH handle with 2 contacts (close only)
		Reel goods: Prices are per meter and only applicable if a complete reel is purchased.
R15	91902424	Meter control line 2x0,75mm² Polyolefin green up to 145°C (100m)
R16	r9193804	RAUCH-ball joint fits hose ID38mm
R17	r9193816	RAUCH air insulation inlet, 2 halves, for optimal heat shielding in the handle area
R18	r9193817	RAUCH dust cover fits RAUCH handle
		Cable assembly for EURO central adapter consisting of: Exhaust hose, wire conduit, power/watercable, water hose, gas hose and control line.
R20.1	ven91311	Spare cable assembly RAUCH-330 / RAUCH-450-SC 3m / without EURO central adapter, exhaust hose ID38mm, complete with ball joint and appr. 2,2m leather protection sleeve
R20.1	ven91411	Spare cable assembly RAUCH-330 / RAUCH-450-SC 4m / without EURO central adapter, exhaust hose ID38mm, complete with ball joint and appr. 2,2m leather protection sleeve
R20.1	ven91511	Spare cable assembly RAUCH-330 / RAUCH-450-SC 5m / without EURO central adapter, exhaust hose ID38mm, complete with ball joint and appr. 2,2m leather protection sleeve
R27	91902901	Male connector cable-plug for machine side EURO central adapter
R31	r950e311	Wire conduit RAUCH / 3m EURO central adapter (PA) black (hard)
R31	r950e411	Wire conduit RAUCH / 4m EURO central adapter (PA) black (hard)
R31	r950e511	Wire conduit RAUCH / 5m EURO central adapter (PA) black (hard)

MHS RAUCH-330-K

Welding-torch MIG-MAG water-cooled

330A at 100% duty cycle (CO2) - 290A at 100% duty cycle (mixed gas)

	Art.-No.	
		HT 130 TPE heat-resistant special fabric hose, especially resistant against welding spatters and fume
R32	r9400315	HT 130 TPE power/water cable RAUCH / 3m EURO central adapter blue
R32	r9400415	HT 130 TPE power/water cable RAUCH / 4m EURO central adapter blue
R32	r9400515	HT 130 TPE power/water cable RAUCH / 5m EURO central adapter blue
		Reel goods: Prices are per meter and only applicable if a complete reel is purchased.
N.i.	r3800001	Meter exhaust hose ID38mm (18m)
R33	41500005	Meter HT 130 TPE hose ID4,0-W1,5mm grey for gas (100m)
R34	50172005	Meter HT 130 TPE fabric hose ID5,0-W1,7mm blue for water "RAUCH" (100m)
R35	50171005	Meter HT 130 TPE fabric hose ID5,0-W1,7mm red for water "RAUCH" (100m)
N.i.	81000001	Meter PUR protection hose ID8,5-W1mm fits water hoses OD8,4mm (200m)
N.i.	s5080001	Meter shrinking hose, heatresistant 2:1, ID50,8mm (5m)
R36	91901001	Cooling liquid plug nipples EURO
N.i.	91901008	Closing cap blue fits cooling liquid plug nipples EURO
N.i.	91901009	Closing cap red fits cooling liquid plug nipples EURO
R37	r3800311	Section of exhaust hose 2,4m ID38mm / for 3m RAUCH torch
R37	r3800411	Section of exhaust hose 3,4m ID38mm / for 4m RAUCH torch
R37	r3800511	Section of exhaust hose 4,4m ID38mm / for 5m RAUCH torch
R37.1	r3800011	Leather-sleeve ID50mm appr. 2,2m long, for fume extraction hose ID-38mm
N.i.	r3800313	Fume extraction hose (section) ID38mm for RAUCH torch 3m/EURO central adapter complete with ball joint, appr. 2,2m leather attached with shrinking hose
N.i.	r3800413	Fume extraction hose (section) ID38mm for RAUCH torch 4m/EURO central adapter complete with ball joint, appr. 2,2m leather attached with shrinking hose
N.i.	r3800513	Fume extraction hose (section) ID38mm for RAUCH torch 5m/EURO central adapter complete with ball joint, appr. 2,2m leather attached with shrinking hose
R50	91700001	Fume central adapter connection-system for water-cooled torches complete. Consisting of: 91700061 + 91700011 + 91700021 + 91700031 + 91700051 + 91700041 + 91900702
R50.1	91912611	Cable support spring machine side fits RAUCH Holch cable support
R50.2	91700061	Fume central adapter / fume protected area to connect support lines, lateral mouth for rubber grommet, 2 halves complete with bushing and screws and 1 red O-ring ID33-W2mm (red)
R50.3	91700011	Fume central adapter chamber rotatable 360°. 2 halves complete with bushing, screws and 2 O-rings ID46-W2mm (red). Fits to genuine Holch extraction connection adapter 45° and central adapter connection chamber
R50.4	91700021	Fume central adapter extraction connection 45°, 2 half pieces complete with bushes and screws. Only for genuine Holch central adapter rotatable extraction chamber
N.i.	91700031	Fume central adapter membrane OD35-8mm thick for the genuine Holch fume protected central adapter connection chamber for water-cooled RAUCH fume extraction torch
N.i.	91920702	Screw M3x11,5mm fits Ratio/Industry/RAUCH handle and cable support
N.i.	91920703	M3 mounting socket fits Ratio/Industry/RAUCH handle and cable support
N.i.	91900601	Attachment screw M4x6mm fits cable support EURO central adapter
R50.5	91700051	Fume central adapter rubber grommet with 2 inlets for water lines for the genuine Holch fume protected central adapter connection chamber
N.i.	r9131002	Special high heat resistant O-ring ID33mm-W2mm for fume extraction connection chamber
N.i.	91700111	Special high heat resistant O-ring ID46mm-W2mm fits fume extraction chamber

MHS RAUCH-330-K

Welding-torch MIG-MAG water-cooled

330A at 100% duty cycle (CO2) - 290A at 100% duty cycle (mixed gas)

	Art.-No.	
R51.1	91900206	Central adapter spring contact-pins EURO central adapter
R51.1	91900201	Central adapter fixed contact-pins EURO central adapter
R52	91900801	O-ring ID4-W1mm fits gas-nipple EURO central adapter
R53	91900901	Swivel nut IT-M10x1 (rounded edges) fits EURO central adapter
R54	91903001	Female connector cable-plug fits machine side EURO central adapter
R55	91900702	Terminal nut insulated fits EURO central adapter (widened fits RAUCH)
R55.2	91700041	Strengthening for terminal nut EURO central adapter 2 halves complete with bushing and screws (black)
R61	ven91984	Hexagon nut M10x1 SW14 with flange
R62	ven91985	Lock washer OD13-ID9,1mm
R64	ven98001	Tip/nozzle holder Rauch-250 / RAUCH-330
N.i.	91917214	RAUCH-250/330 wrench for contact tip(SW8) / contact tip holder(SW10) / hexagon nut(SW14)
R70	83008401	Contact tip M8-L30-D10 CuCrZr 0,8
R70	83010401	Contact tip M8-L30-D10 CuCrZr 1,0
R70	83012401	Contact tip M8-L30-D10 CuCrZr 1,2
R70	83014401	Contact tip M8-L30-D10 CuCrZr 1,4
R70	83008a01	Contact tip M8-L30-D10 0,8-A for aluminium wire
R70	83010a01	Contact tip M8-L30-D10 1,0-A for aluminium wire
R70	83012a01	Contact tip M8-L30-D10 1,2-A for aluminium wire
R79	ven93101	Screwable gas nozzle RAUCH-250 / RAUCH-330 conical-ID12mm
R80	ven93003	Screwable gas nozzle RAUCH-250 / RAUCH-330 conical-ID15mm
R80	ven93001	Screwable gas nozzle RAUCH-250 / RAUCH-330 conical-ID15mm with epoxy resin inset
R81	ven93302	Screwable gas nozzle RAUCH-250 / RAUCH-330 cylindrical-ID18mm
		Spirals and liners also available in other sizes on inquiry!
R91	19390311	Guide spiral-liner ID1,9-AD3,9 fits 3m / EURO central adapter
R91	19390411	Guide spiral-liner ID1,9-AD3,9 fits 4m / EURO central adapter
R91	19390511	Guide spiral-liner ID1,9-AD3,9 fits 5m / EURO central adapter
R91	20450311	Guide spiral-liner ID2,0-AD4,5 fits 3m / EURO central adapter
R91	20450411	Guide spiral-liner ID2,0-AD4,5 fits 4m / EURO central adapter
R91	20450511	Guide spiral-liner ID2,0-AD4,5 fits 5m / EURO central adapter
R91	25450311	Guide spiral-liner ID2,5-AD4,5 fits 3m / EURO central adapter
R91	25450411	Guide spiral-liner ID2,5-AD4,5 fits 4m / EURO central adapter
R91	25450511	Guide spiral-liner ID2,5-AD4,5 fits 5m / EURO central adapter
R92	20393311	PTFE-carbon core liner ID2,0-AD3,9 fits 3m / EURO central adapter
R92	20393411	PTFE-carbon core liner ID2,0-AD3,9 fits 4m / EURO central adapter
R92	20393511	PTFE-carbon core liner ID2,0-AD3,9 fits 5m / EURO central adapter
R92	20406311	Carbon-PA core liner ID2,0-AD4,0 fits 3m / EURO central adapter
R92	20406411	Carbon-PA core liner ID2,0-AD4,0 fits 4m / EURO central adapter
R92	20406511	Carbon-PA core liner ID2,0-AD4,0 fits 5m / EURO central adapter

MHS RAUCH-330-K

Welding-torch MIG-MAG water-cooled

330A at 100% duty cycle (CO2) - 290A at 100% duty cycle (mixed gas)

	Art.-No.	
R92	20404311	ULTRA-liner (brown) ID2,0-OD4,0 fits 3m / EURO central adapter
R92	20404411	ULTRA-liner (brown) ID2,0-OD4,0 fits 4m / EURO central adapter
R92	20404511	ULTRA-liner (brown) ID2,0-OD4,0 fits 5m / EURO central adapter
N.i.	20405002	Brass spiral liner (marked blue) ID2,0-OD4,0mm L300mm fits liner OD3,9/4,0mm
N.i.	25405002	Bronze spiral liner (marked blue) ID2,5-OD4,0mm L300mm fits liner OD3,9/4,0mm
R95	91905721	Nipple (brass L-30mm) fits spiral liner EURO central adapter AD4,5mm
R96	91906111	Nipple fits core liner EURO central adapter AD3,9/4,0mm
R97	91906131	O-ring ID3,5-W1,5mm fits core liners
N.i.	91906112	Support tube, brass ID4,4 - AD5,0 - L200mm